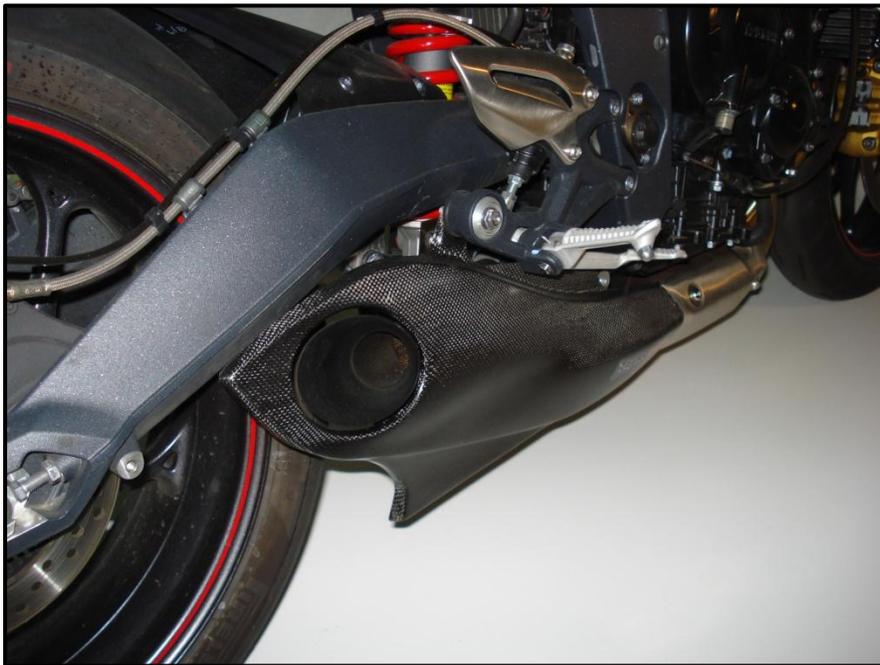




**2013-2015 Triumph Street Triple
675R Slip-On Exhaust Kit**
Installation Guide



**!!!THIS PRODUCT IS DESIGNED FOR USE IN CLOSED
COURSE RACING AND IS NOT FOR HIGHWAY USE!!**

Congratulations on the purchase of your new TaylorMade underbelly exhaust kit for your Street Triple. Your new exhaust is fabricated from thin wall stainless steel so it will never rust. The black finish is a baked on ceramic coating and only requires washing with soap and water to keep clean.

Any competent mechanic with basic tools can install the kit, but if you have any doubts in your mechanical abilities entrust installation to an experienced workshop. Time to fit is approximately 2 -3 hours depending on familiarity. All directions are given as if you are sat on the bike: e.g. Left = gear change side.

Fitting is straightforward but please do read the instructions carefully, as they will help you get the job done quicker and more easily.

Preparation

1. Remove the center stock exhaust heat shield to expose the catalytic converter.
 - a. 2x 5mm Allen head bolts
2. Remove black cover from stock exhaust.
 - a. 3 x M5 Allen head bolts
3. Loosen bolts at the rear of the right side footrest and at the center of the stock exhaust.
 - a) 2 x M12 socket head bolts
 - b) 12mm wrench



Preparation 3

4. Loosen exhaust clamp.
5. Remove the 2 exhaust bolts from Step 3 and remove stock exhaust.
6. Remove the stock exhaust clamp.

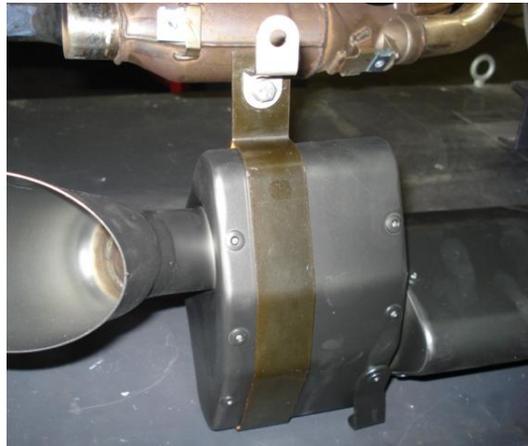


Preparation 4

Assembly

1. Before installing the Taylormade exhaust, place the strap and strap bracket supplied in your hardware kit on the end of the exhaust, 15mm from the rear.

- a. Using the M6 hex head bolt and M6 washer supplied, join the bracket and strap together via the smaller hole in the bracket. *Tighten only finger-tight at this step.*
- b. Place the rubber wellnut through the lower bracket already installed on your exhaust. Set the crosshead screw and washer and aside.



Assembly 1

2. Slide the muffler onto the stock headers, leaving enough clearance between the oil pan and muffler. A little light oil inside the muffler slip joint will help to ease the muffler onto the header. *Do not tighten the clamp at this step.*

***Ensure the exhaust does not touch the radiator fluid bottle.**

3. The strap mounting bracket should be positioned behind the stock mount of the rider's footrest plate.



Assembly 4

4. Join the exhaust side trim panel (with the hole in it) with the stock heat shield using the existing rubber grommet on the stock heat shield.
5. Place the trim panel over the exhaust and align the upper trim mounting hole with the exhaust bracket. Using the stock bolt and nut, slide the bolt through the rear of the footrest, trim, and bracket. *Tighten only finger-tight at this step.*
6. Bolt the stock heat shield into place using the stock bolts. *Tighten only finger-tight at this step.*
6. Check the alignment of the exit with the trim. Make any adjustments necessary following the alignment guide at the start of this section. It may be necessary to remove and refit the trim more than once to achieve the perfect fit.

7. When you are satisfied with the alignment, align the bracket with the hole in the trim. Screw in the small black screw and washer into the wellnut to secure.
8. Tighten the following:

Muffler clamp—When you first start to tighten the clamp bolt it will easily take up the slack. Continue turning the bolt against firm pressure; this is the clamp crushing the slip joint and will require a number of turns. Continue tightening until you feel very firm pressure and then the bolt will be correctly tightened. If you have a torque wrench torque to 25 foot pounds. Make sure the muffler is tightly attached and there is no movement.

Muffler strap—Tighten the bolts from steps 5 and 6.

Check that the alignment is still correct. If something has shifted loosen the appropriate bolt, make the necessary adjustment and retighten.

When satisfied with the alignment, secure the front of the trim panel with the supplied trim grip. The grip is mounted from the inside of the stock panel so that it sandwiches both the stock panel and front of the carbon panel together.

Now all that's left to do is take the bike for a good ride. Remember, after about 100 miles retighten all bolts, especially the muffler clamp to the headers.

Do not hesitate to contact us if you have any questions regarding installation.

Safe Riding,

Paul Taylor

Note on Alignment

It is very important to align the exit of the muffler with hole in the carbon fiber trim so that there is no contact between the exhaust tip and the carbon fiber. To achieve the signature Taylor Made look there is a close tolerance fit between the tip and the trim. A little bit of patience in making sure this alignment is correct will preserve the finish and ensure the long life of your carbon fiber.

During the process of alignment, please bear in mind that the position of the carbon trim is fixed. It is the position of the muffler that can rotate up or down (clockwise, counter-clockwise).

To centralize the tip front to back, pull or push into position on the header. If the muffler sits too close to trim simply grab hold of the exit and pull away from the bike.

Proper Care Guidelines for Your TaylorMade Exhaust

All components of your new exhaust are fabricated from thin wall stainless steel so it will never rust. The black finish is a baked-on ceramic coating which only requires washing with soap and water to help keep it clean. To keep your carbon fiber looking new, we recommend a regular application of Turtle Wax's "Color Magic" in black. The muffler has an absorption design which relies on a fiberglass packing to absorb noise, heat and vibration. Over time the packing will degrade and will require replacing to maintain sound absorption quality and integrity of the muffler. In normal use repacking will be necessary every 6000-7000 miles. Extended periods of use at high RPMs will significantly reduce this service interval. A sure sign that repacking is required is when there is a noticeable increase in sound level. When your muffler needs servicing please contact our service team here at TaylorMade, who will be pleased to inspect and refurbish your muffler at a minimal cost.

WARRANTY AND LIMITATIONS

Regarding products sold by TaylorMade Racing Inc. (TaylorMade) e.g., exhaust systems, composites, billet parts, etc., TaylorMade warrants these products against defects arising out of failure due to material and/or workmanship for a period of 1 year from the date of purchase regardless of actual "in service" date. This warranty is limited to the repair or replacement of the item solely at the discretion of TaylorMade. Such repair or replacement will be determined based solely on TaylorMade's evaluation of the item's intended and actual use.** Regarding products purchased from TaylorMade but not manufactured by TaylorMade, NO WARRANTIES WHATSOEVER are granted or implied. Any and all claims regarding items sold by TaylorMade but not manufactured by TaylorMade are to be referred to and disposed of by the actual manufacturer. Claims regarding these items may be administered by TaylorMade or referred to the actual manufacturer at TaylorMade's discretion.

EXCLUSIONS

This warranty does not cover finishes such as plating or paint nor their failure due to discoloration from heat, weathering, or abuse. Nor does it cover any failure due to damage arising out of improper installation, crash damage or incompatibility with other components. In any event, TaylorMade accepts no liability for any damage to vehicles or persons arising out of the use and/or abuse of a vehicle equipped with TaylorMade components, nor will TaylorMade accept liability for damage to injury or persons from the use or abuse of the product itself, whether direct or indirect, voluntary or involuntary. TaylorMade will not be responsible for any dispositions made by dealers or distributors of products. TaylorMade will not be responsible for any labor charges incurred by the customer for the installation or removal of the TaylorMade component or changes arising out of the collateral damage to the vehicle or persons while installing, removing, or using any item purchased from or supplied by TaylorMade whether manufactured by TaylorMade or not.

RETURN POLICY

TaylorMade will not be responsible for any shipping charges by the purchaser in returning the part to TaylorMade for evaluation. A return authorization number and a copy of the purchaser's invoice or receipt must accompany all returns. Parts returned without authorization may be refused.

DISCLAIMER

TAYLORMADE EXHAUST SYSTEMS, ENGINE PARTS, OR ANY PART WHICH MAY EFFECT EMISSION REGULATION COMPLIANCE ARE FOR OFF HIGHWAY USE ONLY AND ARE NOT FOR SALE OR USE ON CALIFORNIA POLLUTION CONTROLLED VEHICLES OR IN OTHER STATES WHERE POLLUTION CONTROL LAWS APPLY. SUITABILITY OF APPLICATION IS THE SOLE RESPONSIBILITY OF THE PURCHASER

**Failure to abide by the care guidelines outlined in the installation guide, will void any warranty terms listed above. Mufflers returned for refurbishment under warranty will be subject to inspection by TaylorMade technicians. If upon inspection our technicians deem that damage has occurred due to neglect, the customer will have the option to pay a refurbishment fee or to ship the muffler to their return address.